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AMENDMENTS

In the Claims:

Please substitute the following replacement claims for the corresponding pending claims in the application:

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- 1. (Amended) A jaw assembly for use in a vise, comprising:
 - a block having a plurality of apertures, the block further having a plurality of channels passing through a portion of the block, each of the channels having a first segment in fluid connection with an inlet hole and having a second segment in fluid communication with at least one of the apertures; and,
 - a plurality of pins, wherein each pin is located within an aperture and wherein each pin is deployable to a use position and retractable to a non-use position.

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- 4. (Amended) The jaw assembly of claim 1 wherein the channels are in a rear surface of the block.
 - (Amended) A jaw assembly for use in supporting and securing an object in a vise, comprising:
 - a block having a plurality of apertures, the block further having a plurality of channels in a rear surface of the block, each of the channels having a first segment in fluid connection with an inlet hole and having a second segment in fluid communication with at least one of the apertures;
 - a plate secured to the rear surface of the block, the plate adapted to enclose the channels; and,
 - a plurality of pins, wherein each pin is located within an aperture and is in slidable engagement with the particular aperture.

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(Amended) The jaw assembly of claim 10 wherein pins within apertures of a common channel are concurrently deployable to a use position and independently retractable to a non-use position.



22. (Amended) A jaw assembly for use in supporting and securing an object in a vise, comprising:

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a block having a plurality of apertures, wherein each aperture is spaced a distance from a lower edge of the block, the block further having a first and second channel passing through a portion of the block, each of the channels having a first segment and second segment, the first segments in fluid connection with a first inlet hole and the second segments in fluid communication with at least one of the apertures, the block further having a third and fourth channel passing through a portion of the block, each of the channels having a first segment and second segment, the first segments in fluid connection with a second inlet hole and the second segments in fluid communication with at least one of the apertures;

a plurality of pins, wherein each pin is located within an aperture and each pin is deployable to a use position and retractable to a non-use position.

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(Amended) The jaw assembly of claim 23 wherein the pins within apertures of a common channel are concurrently deployable to a use position and independently retractable to a non-use position.

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(Amended) A jaw assembly for use in supporting and securing an object in a vise, comprising:

a block having a plurality of apertures, wherein each aperture is spaced a distance from a lower edge of the block, the block further having a first and second channel passing through a rear surface of the block, each of the channels having a first segment and second segment, the first segments in fluid connection with a first inlet hole and the second segments in fluid communication with at least one of the apertures, the block further having a third and fourth channel passing through the rear surface of the block, each of the channels having a first segment and second segment, the first segments in fluid connection with a second inlet hole and the second segments in fluid communication with at least one of the apertures;

a plate secured to the rear surface of the block, the plate adapted to enclose the channels; and,

a plurality of pins, wherein each pin is located within an aperture and each pin is deployable to a use position and retractable to a non-use position.

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42. (Amended) A jaw assembly for use in a vise, the jaw assembly permitting an object to be worked upon to be secured and supported at an elevated position, the assembly comprising:

a block having a first set, a second set, and a third set of apertures spaced a distance from the deck surface, the block further having a first, a second, and a third longitudinal channel passing through a portion of the block, each of the channels having a first segment in fluid connection with an inlet hole and a second segment in fluid communication with at least one of the apertures; and,

a plurality of pins, wherein each pin is located within an aperture and wherein each pin is deployable to a use position and retractable to a non-use position.

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47. (Amended) The jaw assembly of claim 46 including a means for securing the plate to the block.

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51.54 (Added) A jaw assembly for use in a vise, comprising:

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a block having a plurality of apertures, the block further having a first inlet hole in fluid connection with at least one channel passing through a rear surface of the block, the channel having a portion in fluid communication with at least one of the apertures, the block further having a second inlet hole in fluid connection with at least one channel passing through a rear surface of the block, the channel having a portion in fluid communication with at least one of the apertures;

a plate secured to the rear surface of the block, the plate adapted to enclose the channels; and,

plurality of pins, wherein each pin is located within an aperture and wherein each pin is deployable to a use position and retractable to a non-use position.

REMARKS

Claims 1-50 are pending in this Application. By this Amendment, claims 1, 4, 10, 12, 22, 30, 32, 42, and 47 have been amended, and claim 51 has been added. As a result, claims 1-51 are at issue in this Application.